

Date: Wednesday, 22/10/2008 4:02:31 PM
 User: Julie Dawson

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : BACK LEG ASSEMBLY
Job Number : 42834	
Estimate Number : 13323	
P.O. Number :	Part Number : D3782045
This Issue : 22/10/2008 S.O. No. :	Drawing Number : D3782 REVA
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 42833	Material :
Written By :	Due Date : 07/11/2008 Qty: 4 Um: Each
Checked & Approved By : <u>Julie Dawson 08.10.22</u>	
Comment : Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

2.0	D37721	Back Leg
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Back Leg
 batch: B42964

FF 09/02/11

(4)

3.0	D37871	Foot
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Foot
 batch: M40982

FF 09/02/11

(4)

4.0	D37641	Back Leg Fitting
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Back Leg Fitting
 batch: B42950

FF 09/02/11

(4)

5.0	D3773041	Headrest Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Headrest Assembly
 batch: B42965

FF 09/02/11

(4)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 22/10/2008 4:02:31 PM
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Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: BACK LEG ASSEMBLY

Job Number: 42834

Part Number: D3782045

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	D37861	Sleeve
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
Sleeve
batch: 40981x3 / 44533x1

FF 09/02/11

(4)

7.0	AN515A	Bolt
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
Bolt
batch: M110153

FF 09/02/11

(4)

8.0	AN517A	Bolt
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
Bolt
batch: M109740

FF 09/02/11

(4)

9.0	AN45 15A	EYE BOLT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
EYE BOLT
batch: M109012

FF 09/02/11

(4)

10.0	AN415A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)
Bolt
batch: M109140

FF 09/02/11

(4)

11.0	AN960JD516	Washer
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Comment: Qty.: 5.0000 Each(s)/Unit Total : 20.0000 Each(s)
Washer
batch: M110363
or (NAS1149D0568J)batch: _____

FF 09/02/11

(4)

12.0	AN960JD416	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)
Washer
batch: M110523
or (NAS1149D0463J)batch: _____

FF 09/02/11

(4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 22/10/2008 4:02:31 PM
User: Julie Dawson

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: BACK LEG ASSEMBLY

Job Number: 42834

Part Number: D3782045

Job Number:



Seq. #:	Machine Or Operation:	Description :
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13.0	MS21042L4	Nut
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

batch: 109282

FF 09/02/11

④

14.0	MS21042L5	Nut
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s)

Nut

batch: M 110382

FF 09/02/11

④

15.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

FF 09/02/11

④

16.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

S 09/02/11 (x4)

17.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST254

SS 09/02/11 (x4)

18.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

09/02/12

Job Completion



WF 09-02-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

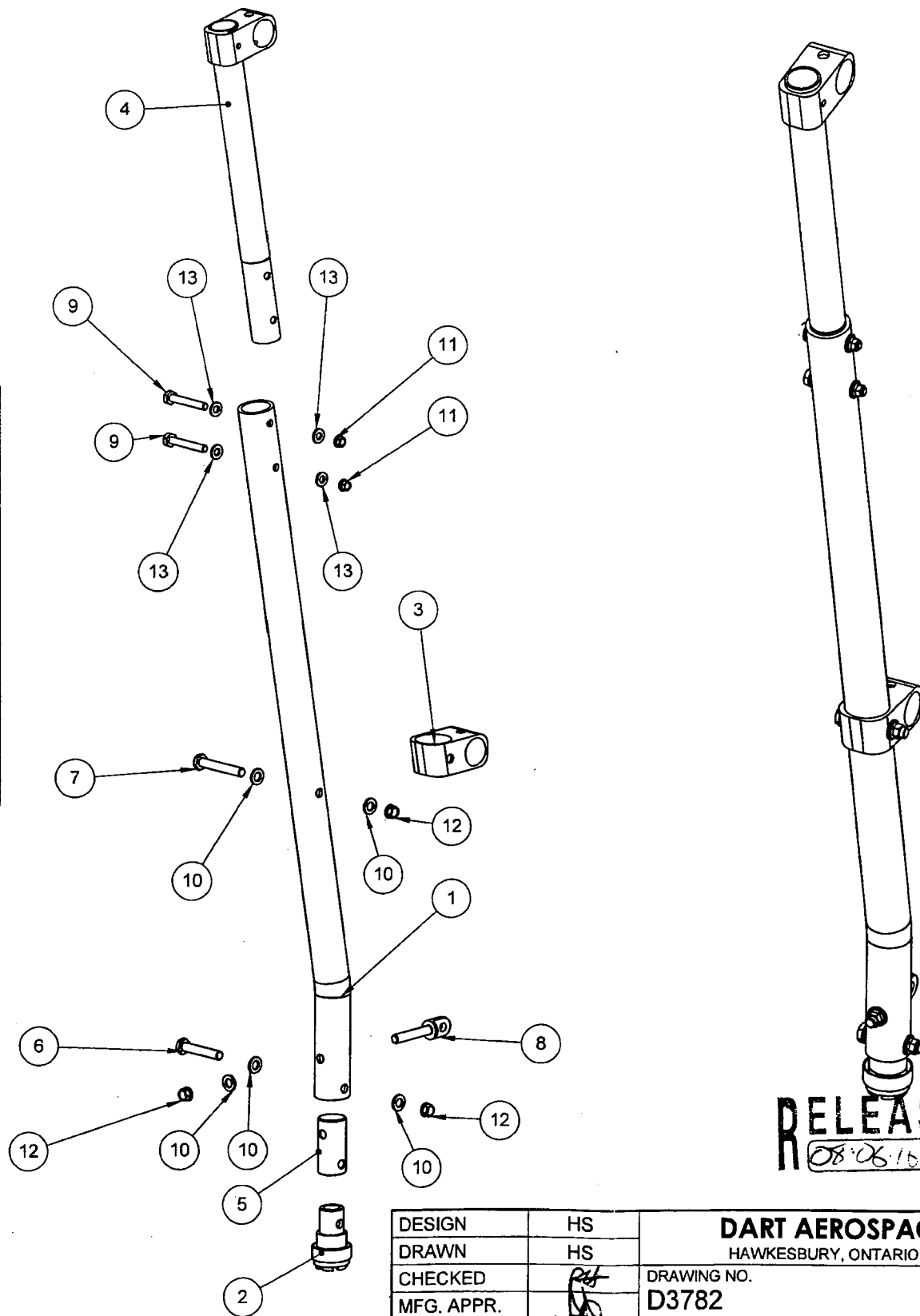
NOTE: Date & initial all entries

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-045)
1	D3772-1	BACK LEG	1
2	D3787-1	FOOT	1
3	D3764-1	BACK LEG FITTING	1
4	D3773-041	HEAD REST ADAPTER ASSY	1
5	D3786-1	SLEEVE	1
6	AN5-15A	BOLT	1
7	AN5-17A	BOLT	1
8	AN45-15A	EYE BOLT	1
9	AN4-15A	BOLT	2
10	NAS1149D0568J	WASHER (AN960JD516)	5
11	MS21042L4	NUT	2
12	MS21042L5	NUT	3
13	NAS1149D0463J	WASHER (AN960JD416)	4

D3782-045 BACK LEG ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 4.71 lbs



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 42834

RELEASED
08-06-15

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	<i>[Signature]</i>	DRAWING NO. D3782	REV. A
MFG. APPR.	<i>[Signature]</i>	SHEET 4 OF 4	
APPROVED	<i>[Signature]</i>	TITLE LEG ASSEMBLY	SCALE NTS
DE APPR.		COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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